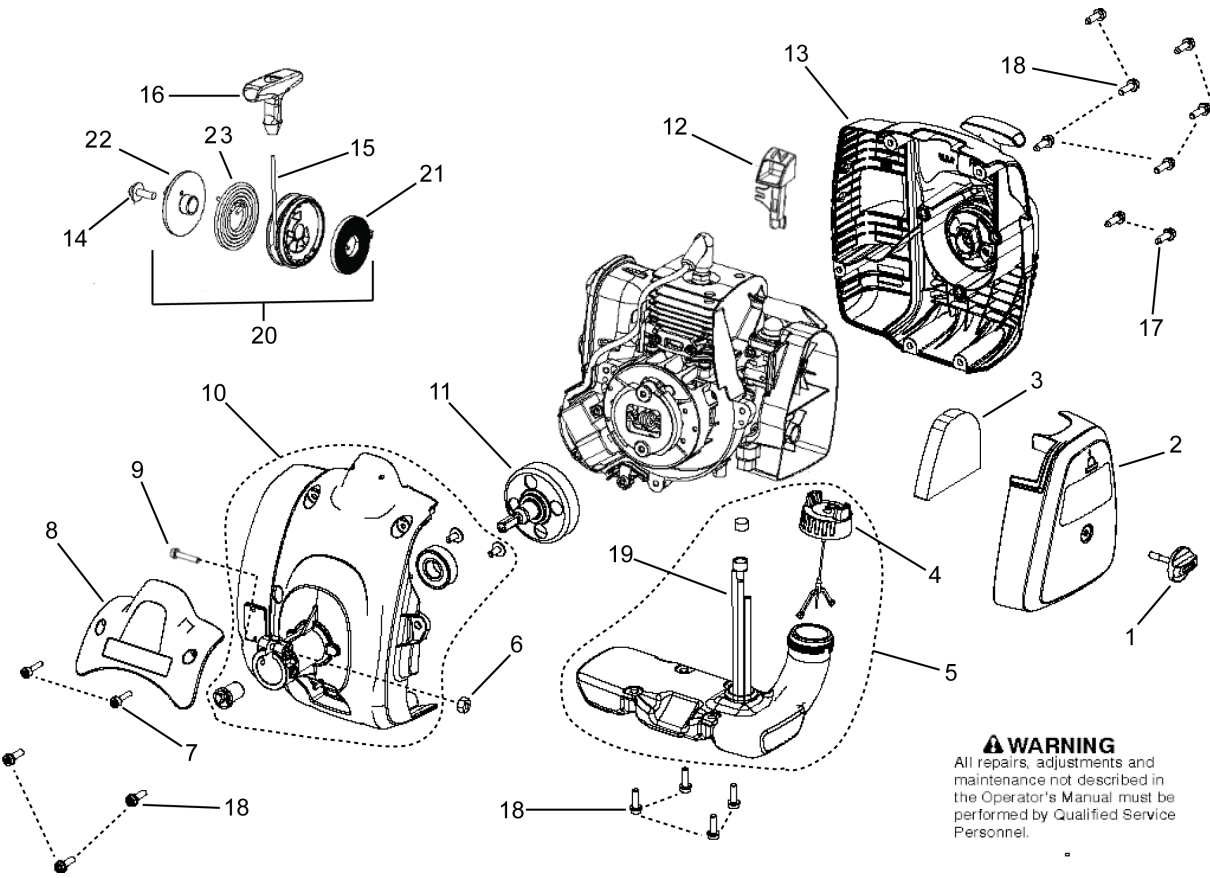




SPARE PARTS LIST

BRUSHCUTTERS/CLEARING SAWS

325 R, 967908401, 2018-11

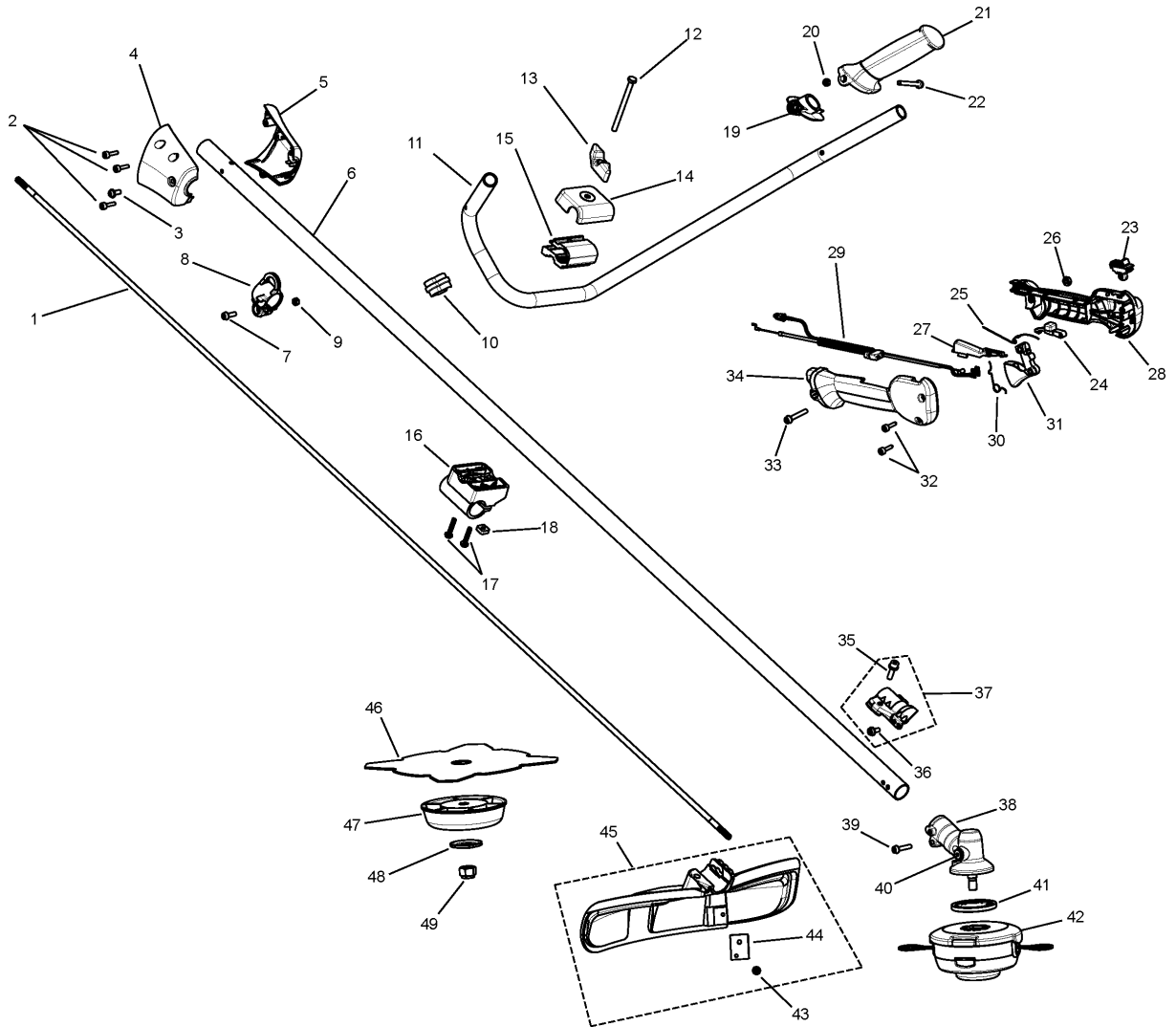


⚠ WARNING
All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by Qualified Service Personnel.

HOUSING

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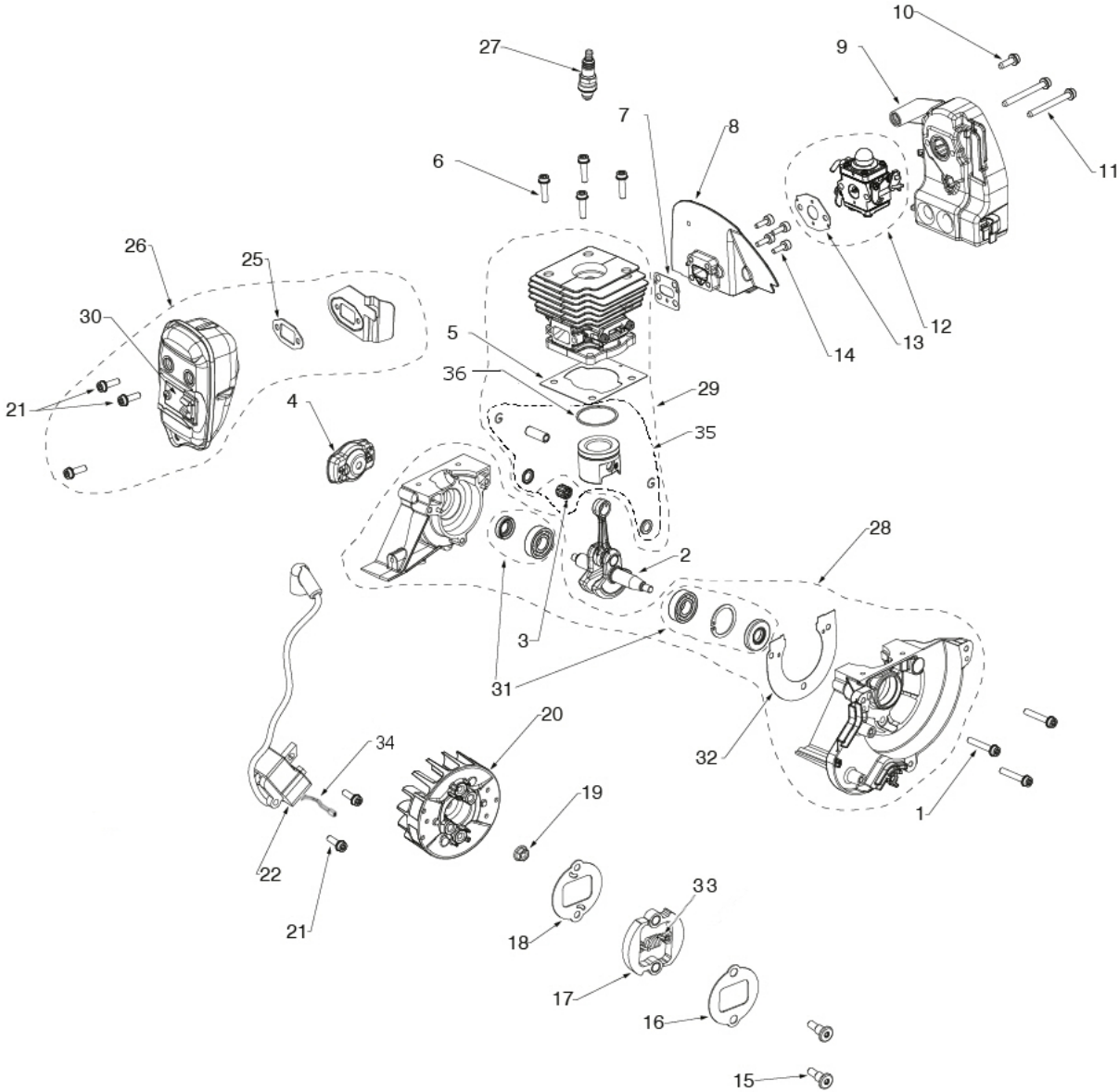
Ref	Part No	Description	Remark	QTY	KIT
1	537 21 32-09	KNOB		1	
2	524 85 38-01	FILTER COVER		1	
3	574 24 27-01	AIR FILTER		1	
4	574 16 23-04	TANK CAP ASSY		1	
5	545 00 80-94	FUEL TANK KIT		1	4, 19, fuel filter
6	731 23 14-01	HEXAGON NUT		1	
7	574 44 40-01	SCREW ITXSCT		1	
8	585 64 49-01	GUARD		1	
9	525 75 51-04	SCREW ITXSFCM		1	
10	584 99 38-01	CLUTCH COVER ASSY		1	
11	578 42 66-01	CLUTCH DRUM ASSY	CLUTCH DRUM	1	
12	524 85 37-01	CHOKE BUTTON		1	
13	580 29 40-01	STARTER ASSY		1	
14	545 11 28-01	SCREW		1	
15	545 00 80-79	KIT-ROPE		1	
16	575 48 95-01	STARTER HANDLE		1	
17	573 92 58-01	SCREW ITXSCT		1	
18	525 75 51-01	SCREW ITXSFCM		1	
19	545 00 80-96	FUEL LINE KIT		1	
20	585 53 03-01	STARTER PULLEY KIT		1	15,16,21
21	545 00 80-87	SPRING		1	
22	579 36 62-01	PULLEY		1	
23	578 46 51-01	SPRING		1	
-	574 60 39-01	FUEL FILTER		1	



SHAFT & HANDLE

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Ref	Part No	Description	Remark	QTY KIT
1	581 11 05-01	DRIVE SHAFT	DRIVESHAFT	1
2	574 44 40-01	SCREW ITXSCT	SCREW MT4X18 T27 10.9	1
3	584 29 40-01	SCREW ITXPANT	SCREW	1
4	574 81 03-05	NOSE CONE BH RIGHT	NOSE CONE B/H RH HVA 2	1
5	574 81 07-05	NOSE CONE BH LEFT	NOSE CONE B/H LH HVA 2	1
6	596 02 41-03	DRIVESHAFT ASSY	TUBE ASSY KIT (EUROPE)	1
6	596 02 41-04	DRIVESHAFT ASSY	TUBE ASSY KIT (RUSSIA & LATIN AMERICA)	1
7	525 75 51-01	SCREW ITXSFCM	SCREW ITXSFCM	1
8	503 94 10-01	HOOK	HOOK	1
9	731 23 14-01	HEXAGON NUT	HEXAGON NUT	1
10	502 21 12-01	STAPLE	THROTTLE CABLE CLIP	1
11	502 19 95-03	HANDLEBAR	HANDLE BAR	1
12	725 23 86-51	SCREW EHHM	SCREW M6 X 80 10.9	1
13	502 20 38-01	KNOB	KNOB	1
14	503 72 29-01	COVER	COVER	1
15	544 02 09-03	CLIP	HANDLEBAR BRACKET	1
16	503 88 23-01	BRACKET	BRACKET	1
17	512 84 81-01	SCREW	SCREW	1
18	502 19 71-01	SQUARE NUT	SQUARE NUT	1
19	537 17 29-01	COVER	COVER	1
20	731 23 14-01	HEXAGON NUT	HEX NUT	1
21	537 17 28-01	HANDLE	HANDLE GRIP	1
22	525 75 52-04	SCREW ITXSFCM	SCREW	1
23	537 41 90-01	SWITCH	SWITCH	1
24	537 16 07-03	STARTER THROTTLE LOC	STARTER THROTTLE LOC	1
25	537 17 43-01	SPRING	SPRING	1
26	503 22 10-13	HEXAGON NUT	HEXAGON NUT	1
27	506 49 51-01	THROTTLE LOCKOUT	THROTTLE LOCKOUT	1
28	537 16 02-09	HANDLE HALF	HANDLE HALF	1
29	580 29 43-01	CABLE ASSY	CABLE ASSY	1
30	537 17 42-01	SPRING THROTTLE TRIG	SPRING THROTTLE TRIG	1
31	506 49 50-01	THROTTLE CONTROL	THROTTLE CONTROL	1
32	574 44 40-01	SCREW ITXSCT	SCREW ITXSCT	1
33	503 20 07-35	SCREW IHSCFM	SCREW IHSCFM	1
34	537 16 03-02	HANDLE HALF	HANDLE HALF	1
35	523 01 90-01	BOLT	SCREW	1
36	574 71 08-01	BOLT	SCREW	1
37	581 02 75-01	CLAMP	CLAMP ASSY	1
38	537 33 38-01	BEVEL GEAR	GEAR HEAD	1
39	525 75 51-04	SCREW ITXSFCM	SCREW ITXSFCM	1
40	503 20 15-01	SCREW IHHM	GREASE PLUG	1
41	537 23 49-01	DRIVER ASSY	DRIVER DISC	1
42	581 92 51-01	TRIMMER HEAD	HEAD TRIMMER T35	1
43	576 27 56-01	SCREW ITXSCT	SCREW ITXSCT	1
44	503 79 88-01	BLADE	BLADE	1
45	588 11 79-01	COMBINATION GUARD	GUARD ASSY TRIMMER	1
46	504 00 13-03	GRASS BLADE	"BLADE GRASS 255-4T- 1""	1
47	503 89 01-01	SUPPORT CUP	CUP SUPPORT	1
48	537 28 56-01	SUPPORT FLANGE	FLANGE SUPPORT	1
49	503 85 63-01	NUT	LOCKNUT BLADE	1



ENGINE

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Ref	Part No	Description	Remark	QTY	KIT
1	525 75 51-03	SCREW ITXSCFM		1	
2	522 92 89-03	CRANKSHAFT ASSY		1	
3	578 19 48-01	NEEDLE BEARING		1	
4	525 84 56-01	BRIDGE		1	
5	579 52 29-01	GASKET		1	
6	525 75 51-02	SCREW ITXSCFM		1	
7	579 62 26-03	GASKET		1	
8	579 62 25-01	INSULATION WALL		1	
9	580 98 55-01	FILTER HOLDER ASSY		1	
10	573 92 58-01	SCREW ITXSCFT		1	
11	573 92 58-02	SCREW ITXSCFT		1	
12	545 00 80-97	CARBURETOR KIT	CARBURETOR	1	
13	530 01 91-94	GASKET		1	
14	525 76 09-06	SCREW ITXSCM		1	
15	525 61 54-01	SCREW		1	
16	525 61 30-01	WASHER		1	
17	575 76 22-03	CLUTCH ASSY		1	33
18	525 61 29-01	WASHER		1	
19	731 71 16-51	HEXAGON NUT FLANGE		1	
20	510 08 82-02	FLYWHEEL		1	
21	525 75 51-01	SCREW ITXSCFM		1	
22	579 52 54-02	IGNITION MODULE		1	
25	580 98 58-01	GASKET		1	
26	501 17 43-01	MUFFLER KIT	RUSSIA & LATIN AMERICA ONLY	1	
26	545 00 80-98	MUFFLER KIT	ALL MARKETS EXCEPT RUSSIA & LATIN AMERICA	1	
27	545 00 80-93	SPARK PLUG	SPARK PLUG	1	
28	580 44 66-32	CRANKCASE ASSY	CRANKCASE	1	
29	545 00 80-91	PISTON + CYLINDER	PISTON & CYLINDER	1	
30	580 44 66-03	SPARK ARRESTER KIT	SPARK ARRESTOR (IF EQUIPPED)	1	
31	501 85 62-01	SEAL KIT		1	
32	579 52 28-01	GASKET		1	
33	587 03 70-01	SPRING		1	
34	584 99 39-02	SHORT CIRCUIT CABLE		1	
35	590 55 35-02	PISTON KIT	PISTON	1	
36	579 52 46-01	PISTON RING		1	